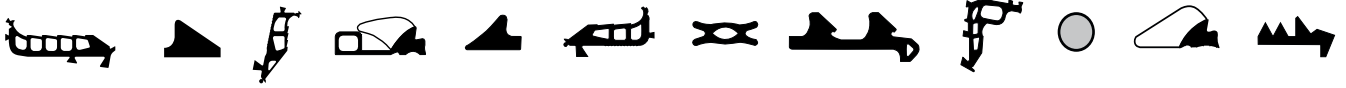


10 RULES OF HOW TO CHECK WATERTIGHTNESS



1

! According to DIN EN 1610 a preliminary check can be carried out prior to lateral filling (this method is to be recommended!). Inspection after filling and removal of sheeting!

6

! The pipe should be filled with as little air as possible.

2

! All openings must be closed watertight and pressure-resistant.

7

! Before checking, a pre-filling time of 1-24 hours has to be provided, depending on the material of the pipe and the climate

3

! The ends of the pipes should be secured by supports.

8

! Apply test pressure of 0.5 bar above the deepest point of the pipe.

4

! The pipe must be secured against buoyancy force if necessary.

9

! The water addition limits indicated in DIN EN 1610 must not be exceeded.

5

! The filling pipe must not be in direct connection with a pipe under excess pressure.

10

! The water addition limits indicated in DIN EN 1610 must not be exceeded.

Values and properties shown in diagrams and tables are not subject to any guarantees. Our warranty is limited to the values and properties as required by the relevant standards. Our literature, data sheets and recommendations represent our knowledge at the time of printing but are in no way legally binding on us. Our "General Conditions of Sale" apply to all sales.